

Technical Data

LASER Cutting Line & Pallets

Trumpf Lasercell Trumatic L 5030 (laser 2D)

Type of the Alloys :

Aluminium EN AW 1xxx, 3xxx, 5xxx and 6xxx
Steel Hot Dip Galvanised -Steel (HDG)

Thickness

Aluminium: 0,5 mm to 15 mm
Steel : 0,5 mm to 3 mm

Temper:

Aluminium H16 / H18 / H26 / H36 / H46
Steel DX - 51, 52, 53, 54 D

Tolerance

Aluminium EN485-4 norm
Steel DIN 7168 (DIN 2768M)

Dimension Tolerance:

Width : up to 1500 mm
Length: up to 3000 mm

Packaging

Finished Product

Pallets: max. 1500 kg

Pallet

A = 100 mm
 B = 24 mm
 C = length of the material

Labels

- > Customer order number
- > Alloy
- > Hardness Grade
- > Length, thickness, width
- > Weight (Gross, Net)
- > Quantity (units)
- > Material description



